

### ABSTRACT

A method for producing a transfer drum simply, rapidly, at low cost and with high accuracy. A pair of end plates are coaxially arranged at a predetermined distance and in parallel with each other. A plurality of aluminum profiled members are bridged between  
5 the end plates and their end portions are fixedly securing to the end plates, respectively. A drum of a cylindrical shape as a whole is thereby produced, wherein arcuate outer surfaces of the profiled members are continuous with each other, through mutual abutting surfaces therebetween.